

Proper Sizing of High Temperature Bearings (HU and HU-KX series)

Proper bearing size is determined based on the basic static load rating C_0 . For high temperature, $T > 400$ °F, the load carrying capacity of the bearing steel is reduced versus the room temperature load rating data. This is taken into account by multiplying the basic static load rating C_0 by a temperature factor f_T .

The requisite basic static load $C_{0\text{ req}}$ rating can be found from:

$$C_{0\text{ req}} = 2 P_0 / f_T$$

where

$C_{0\text{ req}}$ = requisite basic static load rating (kN)

P_0 = equivalent static bearing load (kN)

f_T = temperature factor (See Table 3)

The equivalent static bearing load P_0 is found from:

$$P_0 = 0.6 F_r + 0.5 F_a$$

where

F_r = actual radial bearing load (kN)

F_a = actual axial bearing load (kN)

When calculating P_0 the maximum load that can occur should be used and its radial and axial components inserted in the equation above. If $P_0 < F_r$, then $P_0 = F_r$ should be used.

The bearing selected should have a C_0 value that is equal to or greater than the requisite value $C_{0\text{ req}}$.

When ordering specify the High Temperature Part number (HU series) and HTB Corporation will provide the request bearing size with enhanced clearance, lubricant, seals and materials.

Table 3: Temperature factor f_T

| Operating temperature °C/°F | Factor f_T |
|--------------------------------|-----------------|
| 150/302 | 1 |
| 200 /392 | 0.95 |
| 250 /482 | 0.9 |
| 300 /572 | 0.8 |
| 350 /662 | 0.64 |